

Garant**Indexable insert for turning VCGT 050102, for finish machining, Type: HB7125-1****Order data**

Order number	261358 HB7125-1
GTIN	4045197941329
Item class	21I

Technical description

Grade	HB7125-1
Feed f	0.03 - 0.2 mm/rev.
Tool material	Carbide
Cutting speed v_c main application	70 - 180 m/min
Corner radius	0.2 mm
Main application	M
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.05 - 0.4 mm
Cutting conditions	slightly interrupted
Chip breaker	VF

ISO code indexable insert	VCGT 050102
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning